

In the Claims:

L<sup>1</sup> 1 | 25. (Six Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said semiconductor layer; and  
a gate electrode adjacent to said semiconductor layer with said  
gate insulating layer therebetween,  
wherein said [semiconductor layer] channel region comprises a  
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon  
at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less wherein said [semiconductor  
layer] channel region shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or  
higher.

L<sup>2</sup> 3 3 25. (Six Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and  
a gate electrode adjacent to said [semiconductor layer] channel  
region with said gate insulating layer therebetween,  
wherein said [semiconductor layer] channel region comprises a  
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon  
at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a ratio of a full band  
width at half maximum (FWHM) of a Raman peak of said [semiconductor

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cont'd  
L2

layer] channel region to a FWHM of a Raman peak of a single crystalline silicon is less than 3.

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(Six Times Amended) A thin film transistor comprising:

a semiconductor layer formed on an insulating surface;

a channel region formed in said semiconductor layer;

a gate insulating layer contacting said [semiconductor layer]

channel region; and

a gate electrode adjacent to said [layer] channel region with said gate insulating layer therebetween,

wherein said channel [semiconductor layer] region comprises a crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a peak intensity ratio  $I_a/I_c$  of said [semiconductor layer] channel region is less than 0.4 where  $I_a$  represents a Raman peak intensity at a wavenumber of 480 cm<sup>-1</sup> for an amorphous component of said [semiconductor layer] channel region and  $I_c$  represents a Raman peak intensity at 521 cm<sup>-1</sup> for a single crystalline silicon.

L3

7.28 (Twice Amended) The thin film transistor of claim 1 wherein said [semiconductor layer] channel region comprises a laser annealed crystalline semiconductor layer.

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28 (Twice Amended) The thin film transistor of claim 28 wherein said [semiconductor layer] channel region comprises a laser annealed crystalline silicon semiconductor layer.

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31. (Twice Amended) The thin film transistor of claim <sup>5</sup>27 wherein said [semiconductor layer] channel region comprises a laser annealed crystalline silicon semiconductor layer.

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32. (Seven Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing therein carbon, nitrogen or oxygen at a concentration of  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less, said [semiconductor film] channel region comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating said semiconductor film with a laser beam or a light having a strength equivalent to the laser beam with melting the semiconductor film to increase the degree of crystallinity [thereof] of at least said channel region, and

annealing the semiconductor film after the irradiation in a hydrogen atmosphere.

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33. (Four Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and

a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween;

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L4

wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less, which shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or higher.

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34. (Five Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;

a channel region formed in said semiconductor layer;

a gate insulating layer contacting said [semiconductor layer]

channel region; and

a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a ratio of a full band width at half maximum (FWHM) of a Raman peak of said [semiconductor layer] channel region to a FWHM of a Raman peak of a single crystalline silicon is less than 3.

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35. (Five Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;

a channel region formed in said semiconductor layer;

a gate insulating layer contacting said [semiconductor layer]

channel region; and

a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

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wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a peak intensity ratio  $I_a/I_c$  of said semiconductor layer is less than 0.4 wherein  $I_a$  represents a Raman peak intensity at a wavenumber of 480 cm<sup>-1</sup> for an amorphous component of said [semiconductor layer] channel region and  $I_c$  represents a Raman peak intensity at 521 cm<sup>-1</sup> for a single crystalline silicon.

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36. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing carbon at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region,

wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or higher.

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37. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or

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less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region,

wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of  $512\text{ cm}^{-1}$  or higher.

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38. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing oxygen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region, wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of  $512\text{ cm}^{-1}$  or higher.

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45. (Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]

channel region; and

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a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a material selected from the group consisting of germanium and a germanium silicon alloy, and containing oxygen, nitrogen or carbon at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein said [semiconductor layer] channel region shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or higher.

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~~50.~~ (Amended) [A] The thin film transistor according to claim ~~25~~ <sup>1</sup>

wherein said semiconductor layer is intrinsic or substantially intrinsic.

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~~51.~~ (Amended) [A] The thin film transistor according to claim ~~25~~ <sup>3</sup>

wherein said semiconductor layer is intrinsic or substantially intrinsic.

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~~52.~~ (Amended) [A] The thin film transistor according to claim ~~27~~ <sup>5</sup>

wherein said semiconductor layer is intrinsic or substantially intrinsic.

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~~53.~~ (Amended) [A] The thin film transistor according to claim ~~32~~ <sup>10</sup>

wherein said semiconductor film is intrinsic or substantially intrinsic.

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~~54.~~ (Amended) [A] The thin film transistor according to claim ~~33~~ <sup>11</sup>

wherein said semiconductor layer is intrinsic or substantially intrinsic.

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~~55.~~ (Amended) [A] The thin film transistor according to claim ~~34~~ <sup>12</sup>

wherein said semiconductor layer is intrinsic or substantially intrinsic.

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<sup>24</sup>  
~~56.~~ (Amended) [A] The thin film transistor according to claim <sup>13</sup>~~25~~  
wherein said semiconductor layer is intrinsic or substantially intrinsic.

<sup>25</sup>  
~~57.~~ (Amended) [A] The thin film transistor according to claim <sup>14</sup>~~36~~  
wherein said semiconductor film is intrinsic or substantially intrinsic.

*Cont'd*  
*LS*  
<sup>26</sup>  
~~58.~~ (Amended) [A] The thin film transistor according to claim <sup>15</sup>~~37~~  
wherein said semiconductor film is intrinsic or substantially intrinsic.

<sup>27</sup>  
~~59.~~ (Amended) [A] The thin film transistor according to claim <sup>16</sup>~~38~~  
wherein said semiconductor film is intrinsic or substantially intrinsic.

Please add new claims 60-66 as follows:

<sup>28</sup>  
~~60.~~ The thin film transistor according to claim <sup>1</sup>~~28~~ wherein said gate  
insulating layer comprises a silicon oxide layer directly contacting with said  
channel region.

<sup>29</sup>  
~~61.~~ The thin film transistor according to claim <sup>3</sup>~~29~~ wherein said gate  
insulating layer comprises a silicon oxide layer directly contacting with said  
channel region.

<sup>30</sup>  
~~62.~~ The thin film transistor according to claim <sup>5</sup>~~27~~ wherein said gate  
insulating layer comprises a silicon oxide layer directly contacting with said  
channel region.

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